## PVC Flow Rate Controller

## OVERVIEW

Since 1948 the W.A. Kates Company has been manufacturer of durable, high quality flow rate controllers. The Kates Automatic Flow Rate Controller has been installed in a wide variety of liquid and gas applications. Many of these units have been in operation for over 40 years. The PVC flow rate controller works under the same basic principle as the stainless steel unit. PVC Construction makes the unit ideal for use with corrosive mediums where stainless steel is incompatible. The Kates PVC Flow Rate Controller is available in a variety of models with flow ranges from .5 GPM to 25 GPM (1.9 to 95 LPM).

## HOW IT WORKS

Flow rate through an orifice is proportional to the size of the restriction and the differential pressure across it. By combining an adjustable orifice with an internal regulating valve, the Kates controller will maintain a constant pressure drop across the metering orifice.

P1 = P2 + Spring Force
For example; if supply pressure (P1) increases, the resulting momentary pressure imbalance immediately moves the impeller downward. This action restricts the valve ports thus increasing orifice backpressure (P2),restoring differential pressure and the flow rate to the original settings. The unit will respond equally as well to an upset in outlet pressure (P3).



MATERIALS OF CONSTRUCTION
All wetted parts are PVC except:

- Spring:
- Thrust Washer:
- O-Rings:

PVC Coated 316 SS
Teflon
Teflon, Viton or Buna

## SPECIFICATIONS

- Accuracy:
- Repeatability:
- Response Time:
- Turndown Ratio:
- Connections:
- Max. Working Press:
$\pm 2 \%$ of flow setting
$\pm 1 \%$ of setpoint
1-2 seconds
20 to 1 average
3/4" NPT
275 PSI Max.



## TYPICAL APPLICATIONS

- Deionized Water • Rotating Seals • Additives

Blending • Nitrogen Blanketing • Natural Gas

- Bleaching Systems • Reverse Osmosis
- Dynamometers • Ratio Blending • Humidity Control • Polymer Injection • Heat Exchangers •Cooling Water • Dust Suppression • Aircraft De-icing - Test Cells • Caustics • Acids
- Instrument Purge • Analytical Fast Loops ...and hundreds more!


## DIMENSIONS



## ORDERING INFORMATION

| SIZE | FLOW RANGE | MODEL | \#OPTIONS |
| :--- | :--- | :--- | :--- |
| $3 / 4 "$ | $0.5-5.0$ GPM | EC11U- | A BUNA O-RINGS |
| $3 / 4 "$ | $1-12$ GPM | FC11U- | B TEFLON O-RINGS (STD) |
| $3 / 4 "$ | $2-25$ GPM | GC11U- | C VITON O-RINGS |
|  |  |  | E METAL KNOB |
|  |  |  | F SS TAG |
|  |  |  | H ELECTRIC ACTUATOR |
|  |  |  | J GAS SERVICE |
|  |  |  | SPECIAL |

- Specified flow ranges are for water (SPG = 1.0). Actual flow may vary due to fluid conditions.
- For long lasting maintenance free operation we recommend that a strainer or filter be installed just upstream of the controller. Refer to BLT 204-02.

Example: EC11U-BE

FLOW CHARACTERISTICS


LINEARITY


PRESSURE/TEMPERATURE RANGE


